

SPARTAN III

ALUMINUM CONVERTIBLE TRUCK ASSEMBLY INSTRUCTIONS

WESCO PART NO. 270391

STEP 3

HANDLE

6MM x 43 MM BOLT
NYLOC NUT

Parts List

1	Right hand axle box	151508
2	Left hand axle box	151509
3	Noseplate	151527
4	Pneumatic tire	151551
5	Swivel caster	270397
6	Handle w/ rubber grip & hdw.	270398
7	Retaining "L" Latch	270394
8	Folding Nose	270419
9	Support Bar	270420

STEP 1

FRAME

INSIDE
REINFORCEMENTS

STEP 2B

SPRING PIN
BOTH SIDES

STEP 2A

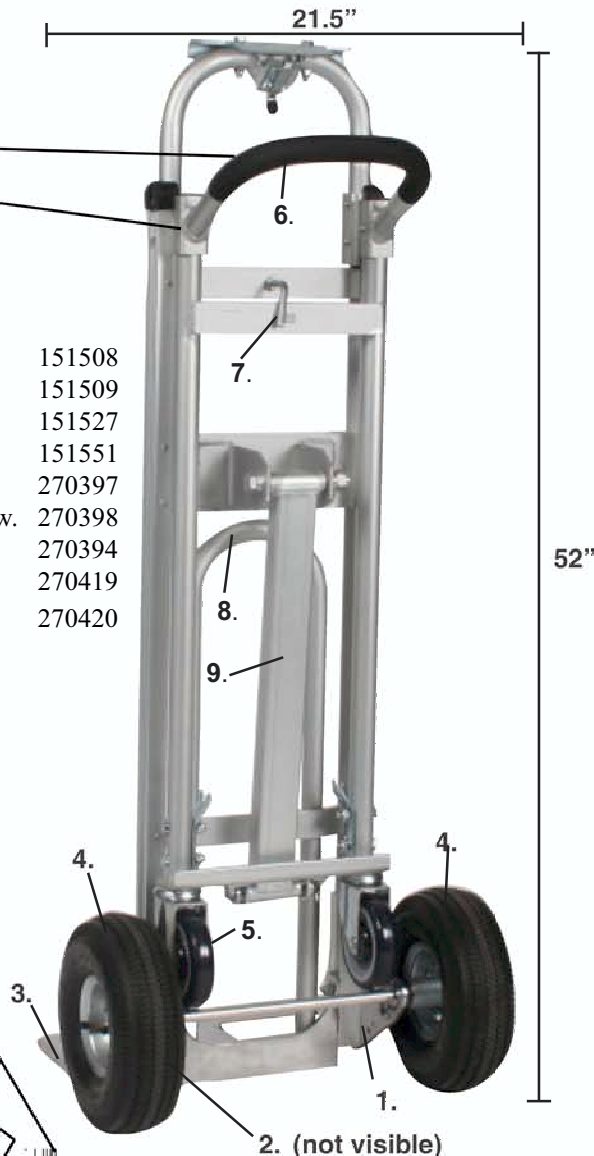
AXLE

NOSEPLATE

AXLE SUPPORT (R.H.) & (L.H.)
8 MM x 55 MM BOLT

STEP 2C
WASHER
BOTH SIDES

STEP 2D
COTTER PIN
BOTH SIDES



Step 1 - Assemble the noseplate, right axle support, left axle support, and inside reinforcements to frame with 8 mm bolts as shown. Be sure to insert reinforcements between noseplate and frame before inserting bolts. Thread nylock nuts onto 8 mm bolts and tighten.

Step 2 - A - Insert axle through axle supports, using the higher of two hole positions.

B - On inside axle holes insert spring pins through axle so the pins rest in the slots of axle supports to prevent rotation.

C - Slide (1) washer on each end of axle, then wheels, then another washer.

D - Insert cotter pin through hole at each end of axle and bend one leg.

Step 3 - Slide handle onto back side of frame, insert bolts and tighten.

Step 4 - Check air pressure in tires, maintain (30) PSI.

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